

# On-Crete Australia Pty Ltd

Version No: 2.8

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

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# SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### **Product Identifier**

Product name	SV100 Epoxy Resin Part A & SV100 High Build Epoxy Resin Part A	
Synonyms	Not Available	
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol a/ diglycidyl ether resin, liquid)	
Other means of identification	Not Available	

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified	Part A of epoxy resin concrete coating system
uses	

#### Details of the supplier of the safety data sheet

Registered company name	On-Crete Australia Pty Ltd
Address	4/489 Scottsdale Drive Queensland Varsity Lakes Australia
Telephone	+61 7 5593 6884
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#### **Emergency telephone number**

Association / Organisation	Not Available
Emergency telephone numbers	+61 406 948 465
Other emergency telephone numbers	+61 406 102 829

#### SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

# HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

#### CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	1 🗖		
Toxicity	0		0 = Minimur
Body Contact	2		1 = Low
Reactivity	1	1	2 = Moderat 3 = High
Chronic	2	1	4 = Extreme

Poisons Schedule	Not Applicable
Classification <sup>[1]</sup>	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

GHS label elements	

SIGNAL WORD	WARNING

# Hazard statement(s)

H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H317	May cause an allergic skin reaction.	
H411	Toxic to aquatic life with long lasting effects.	

# Precautionary statement(s) Prevention

P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.	
P273	Avoid release to the environment.	
P272	P272 Contaminated work clothing should not be allowed out of the workplace.	

### Precautionary statement(s) Response

P362	Take off contaminated clothing and wash before reuse.		
P363	Wash contaminated clothing before reuse.		
P302+P352	IF ON SKIN: Wash with plenty of soap and water.		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P391	Collect spillage.		

### Precautionary statement(s) Storage

Not Applicable

# Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

### SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

#### Substances

See section below for composition of Mixtures

# Mixtures

CAS No	%[weight]	Name
25068-38-6	30-60	bisphenol A/ diglycidyl ether resin, liquid
9003-36-5	10-30	bisphenol F/ epichlorohydrin copolymer
108-32-7	<10	propylene carbonate
68609-97-2	<10	(C12-14)alkylglycidyl ether
41556-26-7	<10	bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate
82919-37-7	<1	methyl 1.2.2.6.6-pentamethyl-4-piperidyl sebacate

2530-83-8

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gamma-glycidoxypropyltrimethoxysilane

### SECTION 4 FIRST AID MEASURES

# Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin contact occurs:</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility	+ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may
Fire incompatibility	result

#### Advice for firefighters

Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>Avoid spraying water onto liquid pools.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>May emit acrid smoke.</li> <li>Mists containing combustible materials may be explosive.</li> <li>Combustion products include; carbon dioxide (CO2) aldehydes other pyrolysis products typical of burning organic material</li> </ul>

#### SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures			
Minor Spills	<ul> <li>Environmental hazard - contain spillage.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>		

	Environmental hazard - contain spillage.
	Moderate hazard.
	<ul> <li>Clear area of personnel and move upwind.</li> </ul>
	Alert Fire Brigade and tell them location and nature of hazard.
	<ul> <li>Wear breathing apparatus plus protective gloves.</li> </ul>
	Prevent, by any means available, spillage from entering drains or water course.
	▶ No smoking, naked lights or ignition sources.
Major Spills	► Increase ventilation.
	▶ Stop leak if safe to do so.
	Contain spill with sand, earth or vermiculite.
	<ul> <li>Collect recoverable product into labelled containers for recycling.</li> </ul>
	Absorb remaining product with sand, earth or vermiculite.
	<ul> <li>Collect solid residues and seal in labelled drums for disposal.</li> </ul>
	Wash area and prevent runoff into drains.
	If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# SECTION 7 HANDLING AND STORAGE

# Precautions for safe handling

	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> </ul>
Safe handling	<ul> <li>Avoid smoking, naked lights or ignition sources.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> </ul>
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

# Conditions for safe storage, including any incompatibilities

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Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<ul> <li>Avoid cross contamination between the two liquid parts of product (kit).</li> <li>If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisatio with gelation and evolution of heat (exotherm) may occur.</li> <li>This excess heat may generate toxic vapour</li> <li>Avoid reaction with amines, mercaptans, strong acids and oxidising agents</li> <li>Glycidyl ethers:</li> <li>may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels</li> <li>may polymerise in contact with heat, organic and inorganic free radical producing initiators</li> <li>may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines</li> <li>react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide</li> <li>attack some forms of plastics, coatings, and rubber</li> </ul>

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- X Must not be stored together
- 0 May be stored together with specific preventions
- + May be stored together

#### SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **Control parameters**

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Not Available

#### EMERGENCY LIMITS

Ingredient	Material name		TEEL-1	TEEL-2	TEEL-3
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin (EPON 1001)		90 mg/m3	990 mg/m3	5900 mg/m3
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin (EPON 1007)		90 mg/m3	990 mg/m3	5900 mg/m3
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin (EPON 820)		41 mg/m3	450 mg/m3	2700 mg/m3
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin ERL-2795		32 mg/m3	350 mg/m3	2100 mg/m3
propylene carbonate	Propylene carbonate, 1,2-		3.3 mg/m3	37 mg/m3	220 mg/m3
gamma- glycidoxypropyltrimethoxysilane	Glycidoxypropyltrimethoxysilane; (3-(2,3-Epoxypropoxy) propyltrimethoxysilane)		1.7 mg/m3	19 mg/m3	210 mg/m3
Ingredient	Original IDLH	Revised IDLH	1		
bisphenol A/ diglycidyl ether resin, liquid	Not Available Not Available				
bisphenol F/ epichlorohydrin copolymer	Not Available Not Available				
propylene carbonate	Not Available Not Available		2		
(C12-14)alkylglycidyl ether	Not Available Not Available		3		
bis(1,2,2,6,6-pentamethyl- 4-piperidyl)sebacate	Not Available Not Available				
methyl 1,2,2,6,6-pentamethyl- 4-piperidyl sebacate	Not Available	Not Available			
gamma- glycidoxypropyltrimethoxysilane	Not Available	Not Available			

### MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- + acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

#### **Exposure controls**

Appropriate engineering controls Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

Process controls which involve changing the way a job activity or process is done to reduce the risk.

### SV100 Epoxy Resin Part A & SV100 High Build Epoxy Resin Part A

The basic types of engineering controls are:

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant. Type of Contaminant: Air Speed: 0.25-0.5 m/s solvent, vapours, degreasing etc., evaporating from tank (in still air). (50-100 f/min) aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, 0.5-1 m/s welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active (100-200 f/min.) generation) direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas 1-2.5 m/s discharge (active generation into zone of rapid air motion) (200-500 f/min.) grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity 2.5-10 m/s (500-2000 f/min.) into zone of very high rapid air motion). Within each range the appropriate value depends on: Lower end of the range Upper end of the range 1: Room air currents minimal or favourable to capture 1: Disturbing room air currents 2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity 3: Intermittent, low production. 3: High production, heavy use 4: Large hood or large air mass in motion 4: Small hood-local control only Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used. Personal protection Safety glasses with side shields. Chemical goggles. • Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Eye and face protection Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] **Skin protection** See Hand protection below NOTE: • The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. • Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of guality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove Hands/feet protection material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact, chemical resistance of glove material, Continued...

	<ul> <li>glove thickness and</li> <li>dexterity</li> <li>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</li> <li>When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>Contaminated gloves should be replaced.</li> <li>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</li> <li>When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butatoluene rubber), boots and aprons.</li> <li>Do NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).</li> <li>Do NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</li> </ul>
Body protection	See Other protection below
Other protection	<ul> <li>Overalls.</li> <li>P.V.C. apron.</li> <li>Barrier cream.</li> <li>Skin cleansing cream.</li> <li>Eye wash unit.</li> </ul>
Thermal hazards	Not Available

### **Respiratory protection**

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

# SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

#### Information on basic physical and chemical properties

Appearance	White/clear		
Physical state	Liquid	Relative density (Water = 1)	1.08
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	7-8	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	>100	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available

Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

# SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

# SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number

of individuals at a greater frequency than would be expected from the response of a normal population. Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking.

Exposure to the material may cause concerns for human fertility, on the basis that similar materials provide some evidence of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects.

All glycidyl ethers show genotoxic potential due their alkylating properties. Those glycidyl ethers that have been investigated in long term studies exhibit more or less marked carcinogenic potential. Alkylating agents may damage the stem cell which acts as the precursor to components of the blood. Loss of the stem cell may result in pancytopenia (a reduction in the number of red and white blood cells and platelets) with a latency period corresponding to the lifetime of the individual blood cells. Granulocytopenia (a reduction in granular leukocytes) develops within days and thrombocytopenia (a disorder involving platelets), within 1-2 weeks, whilst loss of erythrocytes (red blood cells) need months to become clinically manifest. Aplastic anaemia develops due to complete destruction of the stem cells.

Glycidyl ethers have been shown to cause allergic contact dermatitis in humans. Glycidyl ethers generally cause skin sensitization in experimental animals. Necrosis of the mucous membranes of the nasal cavities was induced in mice exposed to allyl glycidyl ether.

A study of workers with mixed exposures was inconclusive with regard to the effects of specific glycidyl ethers. Phenyl glycidyl ether, but not *n*-butyl glycidyl ether, induced morphological transformation in mammalian cells *in vitro*. *n*-Butyl glycidyl ether induced micronuclei in mice *in vivo* following intraperitoneal but not oral administration. Phenyl glycidyl ether did not induce micronuclei or chromosomal aberrations *in vivo* or chromosomal aberrations in animal cells *in vitro*. Alkyl C12 or C14 glycidyl ether did not induce DNA damage in cultured human cells or mutation in cultured animal cells. Allyl glycidyl ether induced mutation in *Drosophila*. The glycidyl ethers were generally mutagenic to bacteria

Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF), and other diphenylalkanes were found to be oestrogenic in a bioassay with MCF7 human breast cancer cells in culture Bisphenol F (4,4'-dihydroxydiphenylmethane) has been reported to exhibit oestrogen agonistic properties in the uterotrophic assay. Bisphenol F (BPF) is present in the environment and as a contaminant of food. Humans may, therefore, be exposed to BP. BPF has been shown to have genotoxic and endocrine-disruptor properties in a human hepatoma cell line (HepG2), which is a model system for studies of xenobiotic toxicity. BPF was largely metabolised into the corresponding sulfate by the HepG2 cell line. BPF was metabolised into both sulfate and glucuronide by human hepatocytes, but with differences between individuals. The metabolism of BPF in both HepG2 cells and human hepatocytes suggests the existence of a detoxification pathway

Bisphenol F was orally administered at doses 0, 20, 100 and 500 mg/kg per day for at least 28 days, but no clear endocrinemediated changes were detected, and it was concluded to have no endocrine-mediated effects in young adult rats. On the other hand, the main effect of bisphenol F was concluded to be liver toxicity based on clinical biochemical parameters and liver weight, but without histopathological changes. The no-observed-effect level for bisphenol F is concluded to be under 20 mg/kg per day since decreased body weight accompanied by decreased serum total cholesterol, glucose, and albumin values were observed in the female rats given 20 mg/kg per day or higher doses of bisphenol F.

Bisphenol A exhibits hormone-like properties that raise concern about its suitability in consumer products and food containers. Bisphenol A is thought to be an endocrine disruptor which can mimic oestrogen and may lead to negative health effects. More specifically, bisphenol A closely mimics the structure and function of the hormone oestradiol with the ability to bind to and activate the same oestrogen receptor as the natural hormone.. Early developmental stages appear to be the period of greatest sensitivity to its effects and some studies have linked prenatal exposure to later physical and neurological difficulties. Regulatory bodies have determined safety levels for humans, but those safety levels are being questioned or are under review.

A 2009 study on Chinese workers in bisphenol A factories found that workers were four times more likely to report erectile dysfunction, reduced sexual desire and overall dissatisfaction with their sex life than workers with no heightened bisphenol A exposure. Bisphenol A workers were also seven times more likely to have ejaculation difficulties. They were also more likely to report reduced sexual function within one year of beginning employment at the factory, and the higher the exposure, the more likely they were to have sexual difficulties.

Bisphenol A in weak concentrations is sufficient to produce a negative reaction on the human testicle. The researchers found that a concentration equal to 2 ug/ litre of bisphenol A in the culture medium, a concentration equal to the average concentration generally found in the blood, urine and amniotic fluid of the population, was sufficient to produce the effects.

The researchers believe that exposure of pregnant women to bisphenol A may be one of the causes of congenital masculinisation defects of the hypospadia and cryptorchidism types the frequency of which has doubled overall since the 70's. They also suggested that "it is also possible that bisphenol A contributes to a reduction in the production of sperm and the increase in the incidence of testicular cancer in adults that have been observed in recent decades"

One review has concluded that obesity may be increased as a function of bisphenol A exposure, which "...merits concern among scientists and public health officials"

One study demonstrated that adverse neurological effects occur in non-human primates regularly exposed to bisphenol A at levels equal to the United States Environmental Protection Agency's (EPA) maximum safe dose of 50 ug/kg/day This research found a connection between bisphenol A and interference with brain cell connections vital to memory, learning, and mood.

A further review concluded that bisphenol-A has been shown to bind to thyroid hormone receptor and perhaps have selective effects on its functions. Carcinogenicity studies have shown increases in leukaemia and testicular interstitial cell tumours in male rats. However, "these studies have not been considered as convincing evidence of a potential cancer risk because of the doubtful statistical significance of the small differences in incidences from controls". Another in vitro study has concluded that bisphenol A is able to induce neoplastic transformation in human breast epithelial cells.[whilst a further study concluded that maternal oral exposure to low concentrations of bisphenol A, during lactation, increases mammary carcinogenesis in a rodent model. In vitro studies have suggested that bisphenol A can promote the growth of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells. Newborn rats exposed to a low-dose of

bisphenol A (10 ug/kg) showed increased prostate cancer susceptibility when adults. At least one study has suggested that bisphenol A suppresses DNA methylation which is involved in epigenetic changes.
Bisphenol A is the isopropyl adduct of 4,4'-dihydroxydiphenyl oxide (DHDPO). A series of DHDPO analogues have been investigated as potential oestrogen receptor/anti-tumour drug carriers in the development of a class of therapeutic drugs called "cytostatic hormones". Oestrogenic activity is induced with 1 to 100 mg/kg body weight in animal models. Bisphenol A sealants are frequently used in dentistry for treatment of dental pits and fissures. Samples of saliva collected from dental patients during a 1-hour period following application contain the monomer. A bisphenol-A sealant has been shown to be oestrogenic in vitro; such sealants may represent an additional source of xenoestrogens in humans and may be the cause of additional concerns in children.
Concerns have been raised about the possible developmental effects on the foetus/embryo or neonate resulting from the leaching of bisphenol A from epoxy linings in metal cans which come in contact with food-stuffs.
Many drugs, including naproxen, salicylic acid, carbamazepine and mefenamic acid can, in vitro, significantly inhibit bisphenol A glucuronidation (detoxification).

SV100 Epoxy Resin Part A & SV100 High Build Epoxy Resin	TOXICITY	IRRITAT	ION	
Part A	Not Available Not Available			
	ΤΟΧΙΟΙΤΥ	1	RRITATION	
bisphenol A/ diglycidyl ether	dermal (rat) LD50: >800 mg/kg <sup>[1]</sup>	E	Eye (rabbit): 100	)mg - Mild
resin, liquid	Oral (rat) LD50: 13447 mg/kg <sup>[1]</sup>		, ( ,	5
	TOXICITY			RRITATION
bisphenol F/ epichlorohydrin copolymer	dermal (rat) LD50: >400 mg/kg <sup>[1]</sup>			Not Available
coportino.	Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>			
	ΤΟΧΙΟΙΤΥ	IRRITA	TION	
propylene carbonate	Dermal (rabbit) LD50: >11900 mg/kg <sup>[1]</sup>	Eye (r	abbit): 60 mg -	moderate
	Oral (rat) LD50: >11900 mg/kg <sup>[1]</sup>		Skin (human): 100 mg/3d-I moderate	
		Skin (	Skin (rabbit): 500 mg moderate	
	TOXICITY	IRRIT	IRRITATION	
	Oral (rat) LD50: 16896 mg/kg <sup>[1]</sup>	Eye (	Eye (rabbit): mild [Ciba]	
		Skin (guinea pig): sensitiser		nsitiser
(C12-14)alkylglycidyl ether		Skin (human): Irritant		
		Skin (human): non- sensitiser		
		Skin (rabbit): moderate		te
		Skin :	Moderate	
bis(1,2,2,6,6-pentamethyl-	ΤΟΧΙΟΙΤΥ		IRRITATION	
4-piperidyl)sebacate	Oral (rat) LD50: 3100 mg/kg*] <sup>[2]</sup>		Nil reported *	[Ameron]
methyl 1,2,2,6,6-pentamethyl- 4-piperidyl sebacate	TOXICITY	IRRITATION		
4-pipendyi sebacate	Not Available Not Available			
	ΤΟΧΙΟΙΤΥ			IRRITATION
gamma- lycidoxypropyltrimethoxysilane	Dermal (rabbit) LD50: 4247.9 mg/kg <sup>[1]</sup>			Not Available
ryondoxypropynametnoxysname	Oral (rat) LD50: >5350 mg/kg <sup>[1]</sup>			
Legend: 1. Value	obtained from Europe ECHA Registered Substances			

SV100 Epoxy Resin Part A & SV100 The following information refers to contact allergens as a group and may not be specific to this product.

High Build Epoxy Resin Part A	Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat piluitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required by proliferative potency, the longer the alkyl substituent at the bridging carbon, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two proyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the cestrogen receptor. Oxiranes (including glycidyl ethers and lakyl oxides, and epoxides) e
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	alkylating agents, have been classified as carcinogenic The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position a

dermal exposure was 100 mg/kg for both sexes. In a separate study, application of BADGE (same doses) five times per week for ~13 weeks not only caused a decrease in body weight but also produced chronic dermatitis at all dose levels in males and at >100 mg/kg in females (as well as in a satellite group of females given 1000 mg/kg).

**Reproductive and Developmental Toxicity**: BADGE (50, 540, or 750 mg/kg) administered to rats via gavage for 14 weeks (P1) or 12 weeks (P2) produced decreased body weight in all males at the mid dose and in both males and females at the high dose, but had no reproductive effects. The NOEL for reproductive effects was 750 mg/kg.

**Carcinogenicity:** IARC concluded that "there is limited evidence for the carcinogenicity of bisphenol A diglycidyl ether in experimental animals." Its overall evaluation was "Bisphenol A diglycidyl ether is not classifiable as to its carcinogenicity to humans (Group 3).

In a lifetime tumourigenicity study in which 90-day-old C3H mice received three dermal applications per week of BADGE (undiluted dose) for 23 months, only one out of 32 animals developed a papilloma after 16 months. A retest, in which skin paintings were done for 27 months, however, produced no tumours (Weil et al., 1963). In another lifetime skin-painting study, BADGE (dose n.p.) was also reported to be noncarcinogenic to the skin of C3H mice; it was, however, weakly carcinogenic to the skin of C57BL/6 mice (Holland et al., 1979; cited by Canter et al., 1986). In a two-year bioassay, female Fisher 344 rats dermally exposed to BADGE (1, 100, or 1000 mg/kg) showed no evidence of dermal carcinogenicity but did have low incidences of tumours in the oral cavity (U.S. EPA, 1997).

**Genotoxicity:** In S. typhimurium strains TA100 and TA1535, BADGE (10-10,000 ug/plate) was mutagenic with and without S9; negative results were obtained in TA98 and TA1537 (Canter et al., 1986; Pullin, 1977). In a spot test, BADGE (0.05 or 10.00 mg) failed to show mutagenicity in strains TA98 and TA100 (Wade et al., 1979). Negative results were also obtained in the body fluid test using urine of female BDF and ICR mice (1000 mg/kg BADGE), the mouse host-mediated assay (1000 mg/kg), micronucleus test (1000 mg/kg), and dominant lethal assay (~3000 mg/kg).

**Immunotoxicity:** Intracutaneous injection of diluted BADGE (0.1 mL) three times per week on alternate days (total of 8 injections) followed by a three-week incubation period and a challenge dose produced sensitisation in 19 of 20 guinea pigs

Consumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Using a worst-case scenario that assumes BADGE migrates at the same level into all types of food. the estimated per capita daily intake for a 60-kg individual is approximately 0.16 ug/kg body weight/day. A review of one- and two-generation reproduction studies and developmental investigations found no evidence of reproductive or endocrine toxicity, the upper ranges of dosing being determined by maternal toxicity. The lack of endocrine toxicity in the reproductive and developmental toxicological tests is supported by negative results from both in vivo and in vitro assays designed specifically to detect oestrogenic and androgenic properties of BADGE. An examination of data from sub-chronic and chronic toxicological studies support a NOAEL of 50 mg/ kg/body weight day from the 90-day study, and a NOAEL of 15 mg/kg body weigh/day (male rats) from the 2-year carcinogenicity study. Both NOAELS are considered appropriate for risk assessment. Comparing the estimated daily human intake of 0.16 ug/kg body weight/day with the NOAELS of 50 and 15 mg/kg body weight/day shows human exposure to BADGE from can coatings is between 250,000 and 100,000-fold lower than the NOAELs from the most sensitive toxicology tests. These large margins of safety together with lack of reproductive, developmental, endocrine and carcinogenic effects supports the continued use of BADGE for use in articles intended to come into contact with foodstuffs.

Foetoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg

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The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics

Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities.

Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.

#### BISPHENOL F/ EPICHLOROHYDRIN COPOLYMER

	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Data for liquid polymer, ie for molecular weights generally less than 700 CAUTION: Epoxy resin products may contain sensitising glycidyl ethers, even when these are not mentioned in the information given for the product. Limited animal studies have indicated that bisphenol A diglycidyl ethers may be potential carcinogens. [CISDOC Patty]
PROPYLENE CARBONATE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. for propylene carbonate: Numerous adequate and reliable acute toxicity tests are available on propylene carbonate. Oral and dermal tests meet OECD and EPA test guidelines. Propylene carbonate is practically nontoxic following acute exposures; the oral LD50 is >.5000 mg/kg and the dermal LD50 is >.3000 mg/kg. No further testing is recommended. Subchronic studies (13- 14 weeks) of propylene carbonate by inhalation (aerosol) and oral (gavage) routes were conducted in rats according to current guidelines. The oral study indicated low systemic toxicity from propylene carbonate (NOAEL = 5000 mg/kg/day). In the inhalation study, no systemic toxicity was seen at concentrations up to 1000 mg/m <sup>2</sup> ; however, there was periocular irritation and swelling in a few males at 500 and 1000 mg/m <sup>3</sup> . A dermal carcinogenicity study in mice did not indicate tumorigenic potential or systemic toxicity from 2 years of exposure to propylene carbonate. No further testing is recommended. There is a negative Ames in vitro mutagenicity assay of propylene carbonate. A single intraperitoneal injection of 1666 mg/kg propylene carbonate to pregnant rats days 6-15 of gestation resulted in systemic toxicity at doses of 3000 and 5000 mg/kg/day, including mortality (not seen in 13 week study of non-pregnant rats). The NOAEL for maternal toxicity was 1000 mg/kg/day. This indicates that pregnant rats are more susceptible to propylene carbonate to neproduction are available. However, no adverse effects on testis, ovaries, or accessory sex organs were noted in
METHYL 1,2,2,6,6-PENTAMETHYL- 4-PIPERIDYL SEBACATE	propylene carbonate for 13 weeks. Therefore, reproductive effects from propylene carbonate are unlikely The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. No significant acute toxicological data identified in literature search.
GAMMA- GLYCIDOXYPROPYLTRIMETHOXYSILANE	For alkoxysilanes: Low molecular weight alkoxysilanes (including alkyl orthosilicates) are a known concern for lung toxicity, due to inhalation of vapours or aerosols causing irreversible lung damage at low doses. Alkoxysilane groups that rapidly hydrolyse when in contact with water, result in metabolites that may only cause mild skin irritation. Although there appears to be signs of irritation under different test conditions, based on the available information, the alkoxysilanes cannot be readily classified as a skin irritant. The trimethoxysilane group of chemicals have previously been associated with occupational eye irritation in exposed workers who experienced severe inflammation of the cornea . Based on the collective information, these substances are likely to be severe irritants to the eyes. Methoxysilanes are generally reported to possess higher reactivity and toxicity compared to ethoxysilanes; some methoxysilanes appear to be carcinogenic .In the US, alkoxysilanes with alkoxy groups greater than C2 are classified as moderate concern. Based on available information on methoxysilanes, the possibility that this family causes skin sensitisation cannot be ruled out. Amine-functional methoxysilanes have previously been implicated as a cause of occupational contact dermatitis, often as a result of repeated skin exposure with workers involved in the manufacture or use of the resins containing the chemical during fibreglass production. For gamma-glycidopropyltrimethoxysilane (GPTMS) GPTMS is subject to rapid hydrolysis, and the observed toxicity is expected to be due primarily to methanol and silanetriols. GPTMS has been tested for acute toxicity by the oral, dermal, and inhalation routes of exposure. Reported acute oral LD50s in rats range from 7010 to 16900 mg/kg bw and > 5 ml/kg bw to 22.6 ml/kg bw.

	The dermal LD50s are 6800 mg/kg bw and 4.0 m/kg bw. The 4-hour inhalation LC50 was greater than 2.7 mg/L in one study and greater than 5.3 mg/L in another study. GPTMS is mildly irritating to the skin and eyes and is not a known skin sensitiser in humans or in animals. Following inhalation exposures of rats to target aerosol concentrations of 0, 75, 225 and 750 mg/m3 (actual concentrations were 0, 77, 226, 707 mg/m3 (males) and 0, 73, 226, 734 mg/m3 (temales)), GPTMS in 9 repeated exposures administered over two weeks, 6 animals in the high dose group died or were sacrificed from three to five days after initiation of the study. These animals had signs of inanition but no acute tissue toxicity. At both the mid and high doses, rats exhibited some clinical signs including a dose-related decrease in body weight. Under the conditions of this study, the No Observed Adverse Effect Concentration is 225 mg/m3. Repeated exposure of rats by gavage to GPTMS doses of 40, 400 and 1000 mg/kg bw/day for 5 days/week for 4 weeks resulted in no test substance-related organ weights effects or gross or microscopic pathological changes. Under the conditions of this study, the NOAEL for the test substance was found to be 1000 mg/kg bw/day. GerTMS induced pream marrow cells by gavage at doses of 500, 1670 and 5000 mg/kg bw/day, or when administered by intraperitoneal (i.p.) injection at 1600 mg/kg bw/day. However, chromosomal damage was induced in mouse bone marrow cells when administered by i.p. in water at doses of 500, 1000 mg/kg bw/day. GPTMS induced gene mutations in bacteria. GPTMS induced gene mutations in mouse lymphoma L1578Y TK cells but did not induce forward mutations in CHO cells. GPTMS induced SCE in vitro. There are no in vivo gene mutation data. Carcingenicity: GPTMS was not considered tumourigenic when applied to the clipped skin of mice (25 ul dose of 25% GPTMS in acetone) three times per week for approximately 78 weeks. Note that there was only one dose level, and this dose was relatively low. Reproductive effects
	swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
(C12-14)ALKYLGLYCIDYL ETHER & BIS(1,2,2,6,6-PENTAMETHYL- 4-PIPERIDYL)SEBACATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger

sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

Acute Toxicity	$\otimes$	Carcinogenicity	$\otimes$
Skin Irritation/Corrosion	*	Reproductivity	0
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	0
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

 $\mathbf{X}$  – Data available but does not fill the criteria for classification Legend:

✓ – Data required to make classification available

🚫 – Data Not Available to make classification

#### **SECTION 12 ECOLOGICAL INFORMATION**

Toxicity					
Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source

bisphenol A/ diglycidyl ether resin, liquid	LC50	96	Fish	1.2mg/L	2
bisphenol A/ diglycidyl ether resin, liquid	EC50	48	Crustacea	1.1mg/L	2
bisphenol A/ diglycidyl ether resin, liquid	EC50	48	Crustacea	1.7mg/L	2
oisphenol A/ diglycidyl ether resin, liquid	NOEC	504	Crustacea	0.3mg/L	2
oisphenol A/ diglycidyl ether esin, liquid	EC50	72	Algae or other aquatic plants	9.4mg/L	2
oisphenol F/ epichlorohydrin copolymer	LC50	96	Fish	0.55mg/L	2
oisphenol F/ epichlorohydrin copolymer	EC50	24	Crustacea	1.9mg/L	2
oisphenol F/ epichlorohydrin copolymer	EC50	48	Crustacea	1.6mg/L	2
oisphenol F/ epichlorohydrin copolymer	NOEC	504	Crustacea	0.3mg/L	2
oisphenol F/ epichlorohydrin copolymer	EC50	72	Algae or other aquatic plants	>1.8mg/L	2
propylene carbonate	EC0	24	Crustacea	=500mg/L	1
propylene carbonate	EC50	48	Crustacea	>500mg/L	1
propylene carbonate	EC50	96	Algae or other aquatic plants	12.203mg/L	3
propylene carbonate	LC50	96	Fish	164.508mg/L	3
propylene carbonate	NOEC	72	Algae or other aquatic plants	900mg/L	2
C12-14)alkylglycidyl ether	LC50	96	Fish	>5000mg/L	2
C12-14)alkylglycidyl ether	EC50	48	Crustacea	6.07mg/L	2
C12-14)alkylglycidyl ether	NOEC	48	Crustacea	<10mg/L	2
is(1,2,2,6,6-pentamethyl- -piperidyl)sebacate	EC0	24	Crustacea	<10mg/L	1
vis(1,2,2,6,6-pentamethyl- I-piperidyl)sebacate	LC50	96	Fish	=0.34mg/L	1
jamma- Jlycidoxypropyltrimethoxysilane	EC50	96	Algae or other aquatic plants	<1.000mg/L	3
jamma- jlycidoxypropyltrimethoxysilane	LC50	96	Fish	4.9mg/L	2
jamma- jlycidoxypropyltrimethoxysilane	NOEC	96	Fish	1.5mg/L	2
jamma- jlycidoxypropyltrimethoxysilane	EC50	48	Crustacea	473mg/L	2
gamma- glycidoxypropyltrimethoxysilane	EC50	168	Algae or other aquatic plants	119mg/L	2
Legend:	Aquatic Toxicity 3. Toxicity Data 5. EC	EPIWIN Suite V3.12 - Aq	urope ECHA Registered Substan quatic Toxicity Data (Estimated) 4 ssessment Data 6. NITE (Japan)	. US EPA, Ecotox datab	ase - Aquatic

- Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For bisphenol A and related bisphenols:

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms. Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada,

"initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against Daphnia magna, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem,

Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe3+ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative. for 1,2-butylene oxide (ethyloxirane):

**Environmental fate:** Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

**Persistence:** The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)\*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (t1/2water : t1/2 soil : t1/2sediment = 1: 1: 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-lives = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)\*

#### Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

\* Persistence and Bioaccumulation Regulations (Canada 2000).

#### for propylene carbonate:

#### Environmental fate:

Data on the transport of propylene carbonate between environmental compartments has been estimated using EPIWIN; propylene carbonate will partition mostly to water and soil;1% to air; 46% to water; 53% to soil.

Does not absorb UV and therefore is unlikely to be photodegradable.

Biodegradation: OECD Test Guideline 301B (Modified Sturm Test)

Propylene carbonate was readily biodegradable by activated domestic sludge under aerobic conditions. More than 85% degraded after 29 days

#### Ecotoxicity

Invertebrate EC50: >1000 mg/l

Aquatic plant EC50: >=929 mg/l

Acute toxicity studies on fish and daphnia on a propylene carbonate analog, butylene carbonate, were conducted according to OECD Guidelines, following GLP guidelines. Butylene carbonate (CAS # 4437-85-8) is considered an acceptable surrogate for propylene carbonate because of similar physicalchemical properties.

In rainbow trout the LC50 for butylene carbonate was 480 mg/l and in Daphnia the EC50 was >1000 mg/l. Based on similarity to butylene carbonate, propylene carbonate is not expected to be significantly more toxic to aquatic organisms. The low toxicity of butylene carbonate provides adequate information to conclude that propylene carbonate is not likely to be more than slightly toxic to aquatic organisms.

Toxicity to Aquatic plants (e.g., Algae): OECD Test Guideline 201 Propylene carbonate did not affect cell density, area under the growth curve, or growth rate of unicellular green alga, Selenastrum capricornutum, after 72 and 96 hours of exposure at levels up to 929 mg/l, measured concentration. Biodegradation: OECD Test Guideline 301B (Modified Sturm Test)

Propylene carbonate was readily biodegradable by activated domestic sludge under aerobic conditions. More than 85% degraded after 29 days. **DO NOT** discharge into sewer or waterways.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH
propylene carbonate	HIGH	HIGH
gamma- glycidoxypropyltrimethoxysilane	HIGH	HIGH

# **Bioaccumulative potential**

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)
propylene carbonate	LOW (LogKOW = -0.41)
gamma- glycidoxypropyltrimethoxysilane	LOW (LogKOW = -0.9152)

# Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)
propylene carbonate	LOW (KOC = 14.85)
gamma- glycidoxypropyltrimethoxysilane	LOW (KOC = 90.22)

# SECTION 13 DISPOSAL CONSIDERATIONS

#### Waste treatment methods

Product / Packaging disposal	<ul> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> <li>Otherwise:</li> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</li> <li>A Hierarchy of Controls seems to be common - the user should investigate: <ul> <li>Reduction</li> <li>Reuse</li> <li>Recycling</li> <li>Disposal (if all else fails)</li> </ul> </li> <li>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</li> <li>If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</li> <li><b>DO NOT</b> allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sever may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> <li>Recycle wherever possible or consult manufacturer for recycling options.</li> <li>Consult State Land Waste Authority for disposal.</li> <li>Bury or incinerate residue at an approved site.</li> <li>Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
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# SECTION 14 TRANSPORT INFORMATION

# Labels Required



### Land transport (ADG)

UN number	3082		
Packing group	III		
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol a/ diglycidyl ether resin, liquid)		
Environmental hazard	Not Applicable		
Transport hazard class(es)	Class9SubriskNot Applicable		
Special precautions for user	Special provisions179 274 331 335 AU01Limited quantity5 L		

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;

(a) packagings;

(b) IBCs; or

(c) any other receptacle not exceeding 500 kg(L).

- Australian Special Provisions (SP AU01) - ADG Code 7th Ed.

### Air transport (ICAO-IATA / DGR)

• •	-			
UN number	3082			
Packing group	III			
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol a/ diglycidyl ether resin, liquid)			
Environmental hazard	Not Applicable			
Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	9 Not Applicable 9L		
Special precautions for user	Special provisions Cargo Only Packing Instructions		A97 A158 A197 964	
	Cargo Only Maximum Qty / Pack		450 L	
	Passenger and Cargo Packing Instructions		964	
	Passenger and Cargo Maximum Qty / Pack		450 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y964	
	Passenger and Cargo Limited Maximum Qty / Pack		30 kg G	

# Sea transport (IMDG-Code / GGVSee)

UN number	3082
Packing group	III
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol a/ diglycidyl ether resin, liquid)
Environmental hazard	Marine Pollutant
Transport hazard class(es)	IMDG Class9IMDG SubriskNot Applicable

Special precautions for user	EMS Number	F-A, S-F	
	Special provisions	274 335 969	
	Limited Quantities	5 L	

#### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

### SECTION 15 REGULATORY INFORMATION

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists Australia Inventory of Chemical Substances (AICS)

#### BISPHENOL F/ EPICHLOROHYDRIN COPOLYMER(9003-36-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

#### PROPYLENE CARBONATE(108-32-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists Australia Inventory of Chemical Substances (AICS)

#### (C12-14)ALKYLGLYCIDYL ETHER(68609-97-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists Australia Inventory of Chemical Substances (AICS)

#### BIS(1,2,2,6,6-PENTAMETHYL-4-PIPERIDYL)SEBACATE(41556-26-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

#### METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDYL SEBACATE(82919-37-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

#### GAMMA-GLYCIDOXYPROPYLTRIMETHOXYSILANE(2530-83-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status	
Australia - AICS	Υ	
Canada - DSL	Υ	
Canada - NDSL	N (gamma-glycidoxypropyltrimethoxysilane; bisphenol F/ epichlorohydrin copolymer; (C12-14)alkylglycidyl ether; bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate; bisphenol A/ diglycidyl ether resin, liquid; methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate; propylene carbonate)	
China - IECSC	Υ	
Europe - EINEC / ELINCS / NLP	Υ	
Japan - ENCS	N (bisphenol F/ epichlorohydrin copolymer; (C12-14)alkylglycidyl ether; bisphenol A/ diglycidyl ether resin, liquid)	
Korea - KECI	Y	
New Zealand - NZIoC	Y	
Philippines - PICCS	Υ	
USA - TSCA	Υ	
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

#### **SECTION 16 OTHER INFORMATION**

### Other information

#### Ingredients with multiple cas numbers

Name	CAS No
bisphenol A/ diglycidyl ether resin, liquid	25068-38-6, 25085-99-8

bisphenol F/	
epichlorohydrin	55492-52-9, 58421-55-9, 9003-36-5
copolymer	

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at: <u>www.chemwatch.net</u>

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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